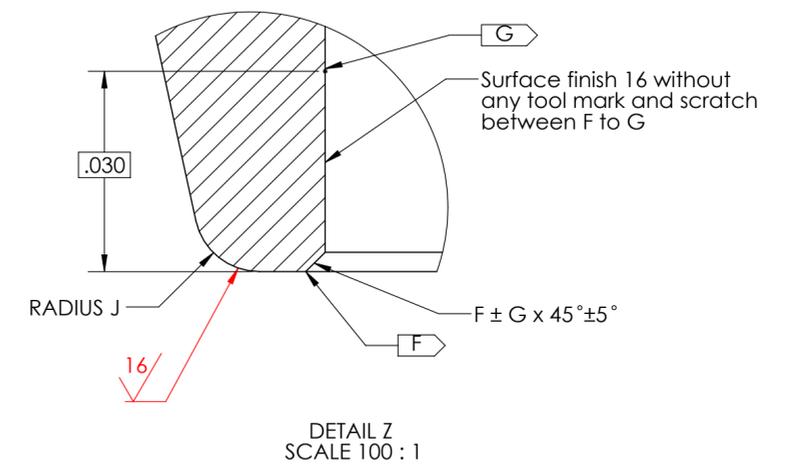
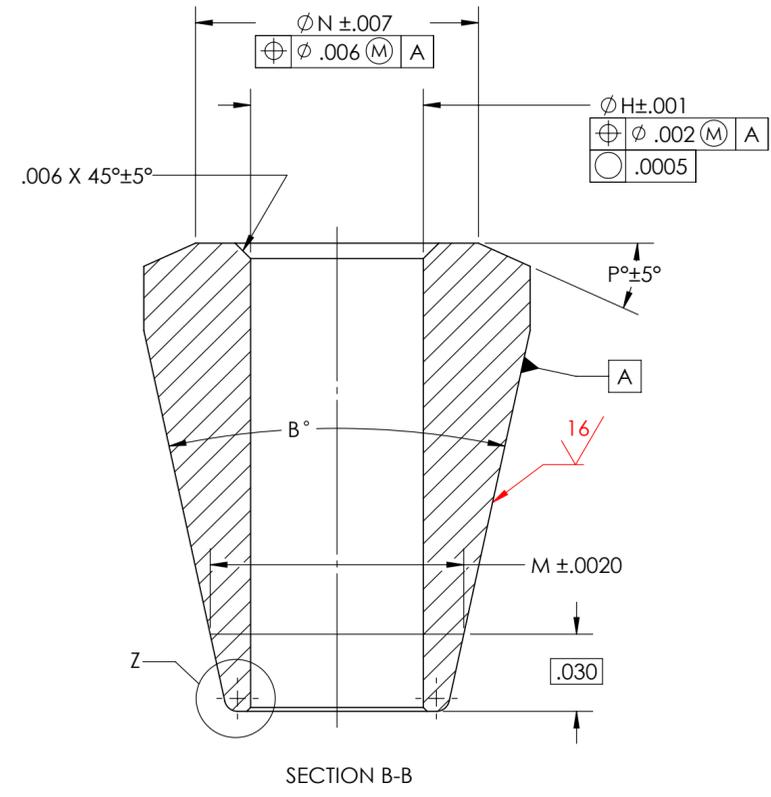
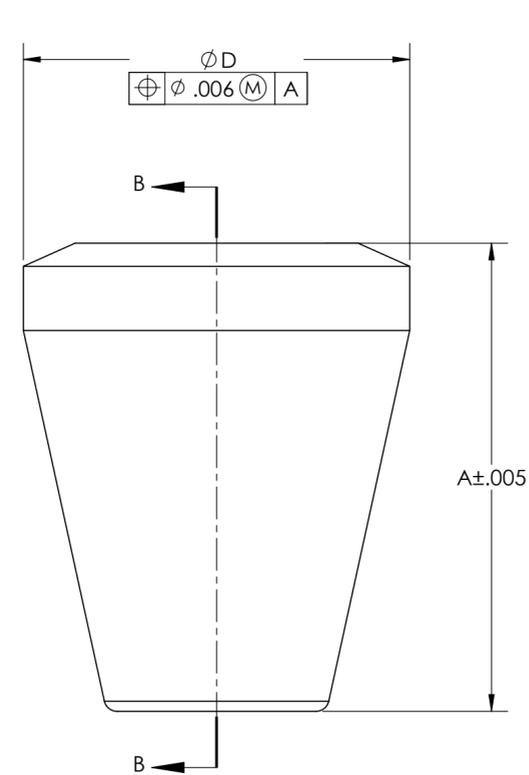
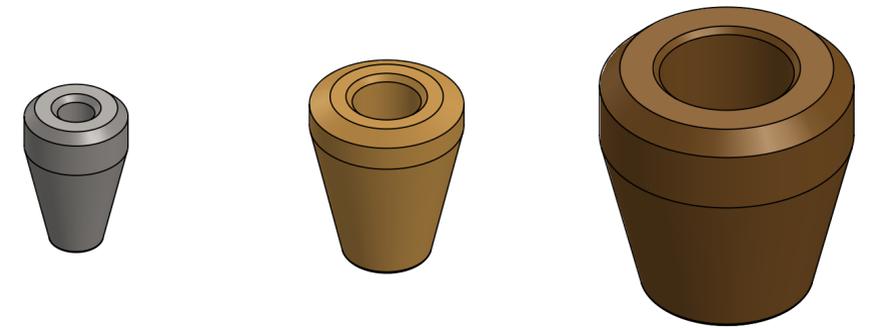
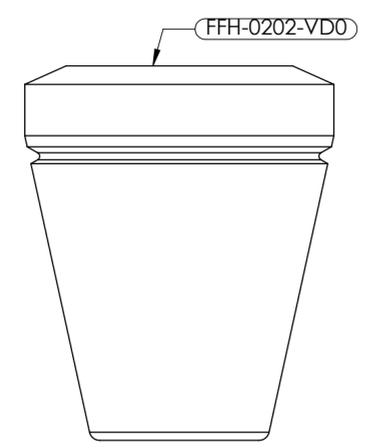


CONFIGURATION TABLE												
PART NUMBER	MATERIAL	DIMN "A"	DIMN "B"	DIMN "D"	DIMN "F"	TOL "G"	DIMN "H"	RADIUS "J"	DIM "M"	DIM "N"	DIM "P"	FINISH COATING
FFH-0101-UB0	Stainless Steel 316L	0.155	25.0	0.100	0.003	±.002	0.036	0.0030	0.0645	0.080	45	
FFH-0101-UB1	Stainless Steel 316L	0.155	25.0	0.100	0.003	±.002	0.036	0.0030	0.0645	0.080	45	Gold
FFH-0101-UB4	Stainless Steel 316L	0.155	25.0	0.100	0.003	±.002	0.036	0.0030	0.0645	0.080	45	Dursan
FFH-0101-ULO	Brass	0.155	25.0	0.100	0.003	±.002	0.036	0.0030	0.0645	0.080	45	
FFH-0202-VB0	Stainless Steel 316L	0.182	24.4	0.149	0.003	±.002	0.067	0.0050	0.0977	0.109	24	
FFH-0202-VB1	Stainless Steel 316L	0.182	24.4	0.149	0.003	±.002	0.067	0.0050	0.0977	0.109	24	Gold
FFH-0202-VB4	Stainless Steel 316L	0.182	24.4	0.149	0.003	±.002	0.067	0.0050	0.0977	0.109	24	Dursan
FFH-0202-VD0	Hastelloy C-22	0.182	24.4	0.149	0.003	±.002	0.067	0.0050	0.0977	0.109	24	
FFH-0202-VH0	Monel 400	0.182	24.4	0.149	0.003	±.002	0.067	0.0050	0.0977	0.109	24	
FFH-0202-VL0	Brass	0.182	24.4	0.149	0.003	±.002	0.067	0.0050	0.0977	0.109	24	
FFH-0404-WB0	Stainless Steel 316L	0.250	26.5	0.245	0.003	±.002	0.130	0.0050	0.1790	0.206	46	
FFH-0404-WB0_U	Stainless Steel 316L	0.250	26.5	0.245	0.003	±.002	0.128	0.0050	0.1790	0.206	46	
FFH-0404-WB1	Stainless Steel 316L	0.250	26.5	0.245	0.003	±.002	0.130	0.0050	0.1790	0.206	46	Gold
FFH-0404-WB1_U	Stainless Steel 316L	0.250	26.5	0.245	0.003	±.002	0.128	0.0050	0.1790	0.206	46	Gold
FFH-0404-WB4	Stainless Steel 316L	0.250	26.5	0.245	0.003	±.002	0.130	0.0050	0.1790	0.206	46	Dursan
FFH-0404-WD0	Hastelloy C-22	0.250	26.5	0.245	0.003	±.002	0.130	0.0050	0.1790	0.206	46	
FFH-0404-WH0	Monel 400	0.250	26.5	0.245	0.003	±.002	0.130	0.0050	0.1790	0.206	46	
FFH-0404-WL0	Brass	0.250	26.5	0.245	0.003	±.002	0.130	0.0050	0.1790	0.206	46	

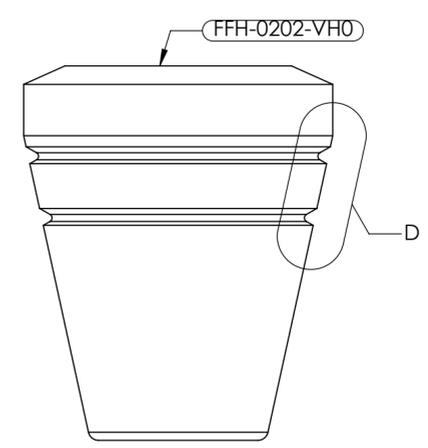
DATE	SYM	REVISION RECORD	ECO	DWN	ENG	MFG
07-14-2014	00	INITIAL RELEASE	1561	BL	AC	PD
07-14-2014	A	ADD GROOVE TO PARTS MADE OF HASTELLOY AND MONEL.	0039	BL	AC	PD
05-11-2016	B	ADD GROOVE TO PART NUMBERS "FFH-0404-XXX"	-	DB	AC	PD
2017-10-04	C	ADDED FFH-0404-WB0_U AND FFH-0404-WB1_U CONFIG, TITLE BLOCK UPDATE	0090, 0113	AC	AC	SL
2020-03-03	D	UPDATE DESING DUE TO MACHINING REQUEST		EB	EB	SL



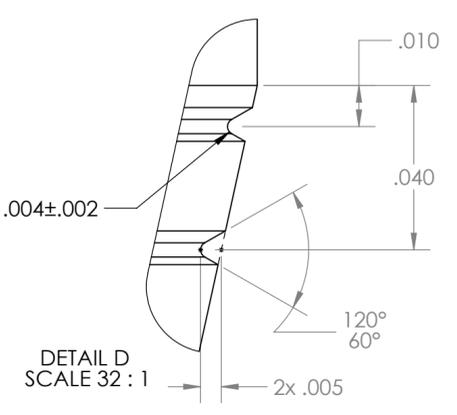
SPECIAL REQUIREMENTS FOR PARTS MADE OF HASTELLOY AND MONEL. REFER TO 3D MODELS FOR GROOVE DETAILS



SCALE 16:1



SCALE 16:1



DETAIL D
SCALE 32:1

UNLESS OTHERWISE SPECIFIED:
 - ALL DIMENSIONS ARE IN INCHES
 - SURFACE FINISH IS IN Ra MICROINCHES (µIN)
 - UNSPECIFIED SURFACES MUST BE 64 Ra µIN OR BETTER
 - REMOVE ALL BURRS & SHARP EDGES .003-.010
 - TOLERANCES ARE:
 .XX ±.010 FRACTIONAL ±1/64"
 .XXX ±.003 ANGULAR ±5°
 .XXXX ±.001
 - UNSPECIFIED INSIDE CORNER RADIUS 0.010 MAX.
 - REFER TO 3D MODEL FOR DIMENSIONS NOT SHOWN.
 - TOLERANCE .XX APPLIES
 - DO NOT SCALE DRAWING

MATERIAL:
As per table

FINISH:
MS-1022

ASME Y14.5
2018

2659, boul. du Parc Technologique,
 Quebec,
 Quebec, CANADA
 G1P 4S5

AFP

Tel: 418-338-0004
 Fax: 418-338-2500
 Email: info@afproducts.ca
 Web: www.afproducts.ca

DESCRIPTION: Internal Ferrule		UNIT IN	SIZE C	DWG. NO. FFH-XXXX-XXX	REV. D
SCALE 20:1		SHEET 1 OF 1			

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